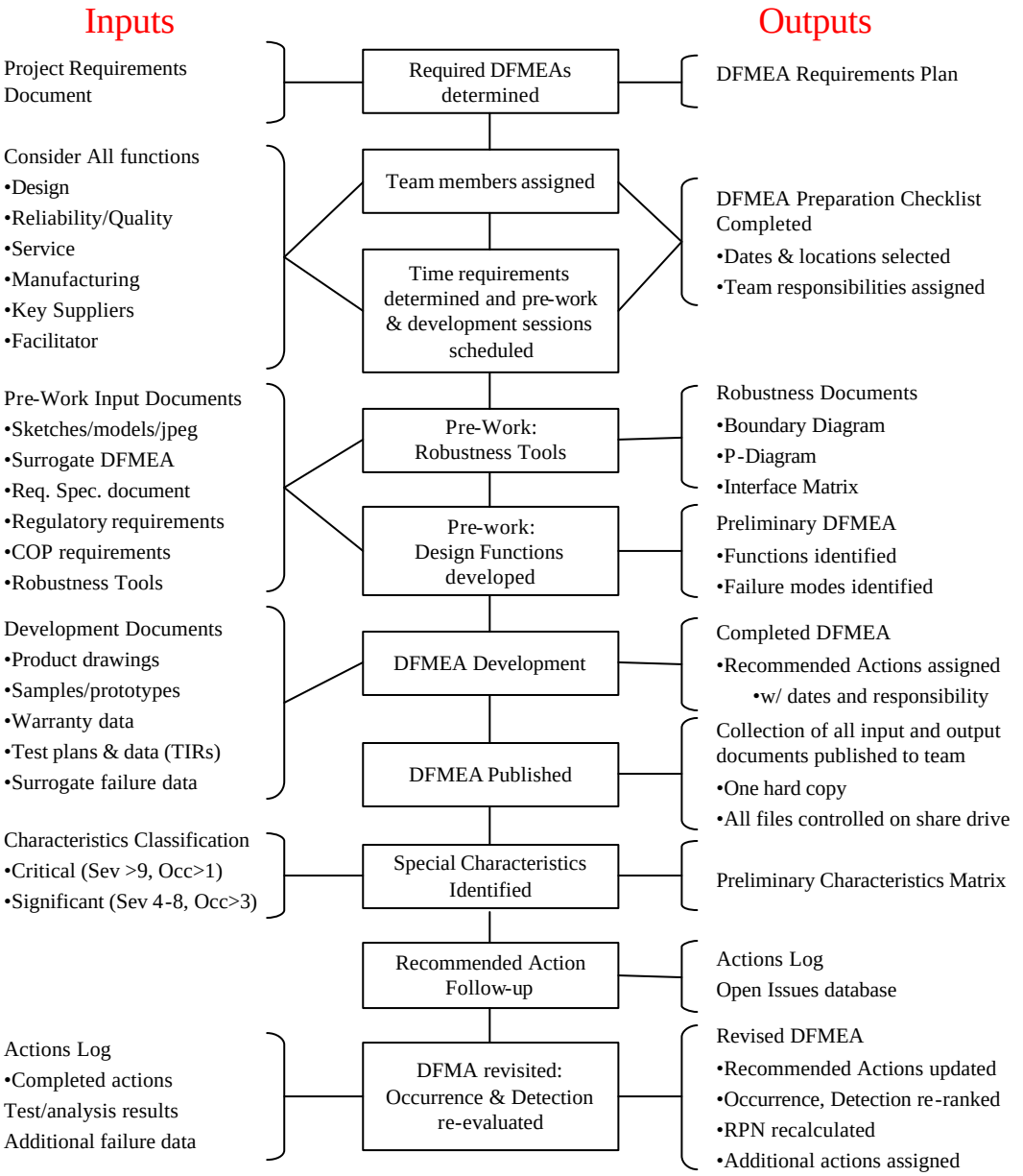Facilitated Design FMEA